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मानक

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“जानने का अधिकार, जीने का अधिकार”

Mazdoor Kisan Shakti Sangathan

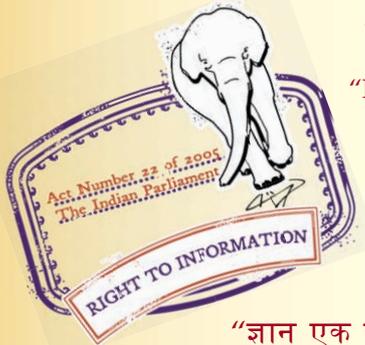
“The Right to Information, The Right to Live”

“पुराने को छोड़ नये के तरफ”

Jawaharlal Nehru

“Step Out From the Old to the New”

IS 15193 (2002): Laying of Pitch-Mastic Flooring for Industries Handling Heavy Hydrocarbon Products Like Kerosene, Diesel and Furnace Oil - Code of Practice [CED 5: Flooring, Wall Finishing and Roofing]



“ज्ञान से एक नये भारत का निर्माण”

Satyanarayan Gangaram Pitroda

“Invent a New India Using Knowledge”



“ज्ञान एक ऐसा खजाना है जो कभी चुराया नहीं जा सकता है”

Bhartḥari—Nitiśatakam

“Knowledge is such a treasure which cannot be stolen”

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भारतीय मानक

भारी हाईड्रोकार्बन उत्पाद जैसे मिट्टी का तेल, डीज़ल
एवं फर्नेस तेल से जुड़े उद्योगों की फ्लोरिंग
के लिए पिच-मास्टिक — रीति संहिता

Indian Standard

LAYING OF PITCH-MASTIC FLOORING FOR
INDUSTRIES HANDLING HEAVY HYDROCARBON
PRODUCTS LIKE KEROSENE, DIESEL AND
FURNACE OIL — CODE OF PRACTICE

ICS 91.040.20, 91.100.50

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BUREAU OF INDIAN STANDARDS
MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG
NEW DELHI 110002

FOREWORD

This Indian Standard was adopted by the Bureau of Indian Standards, after the draft finalized by the Flooring, Wall Finishing and Roofing Sectional Committee had been approved by the Civil Engineering Division Council.

This standard has been formulated with a view to laying down a new specification for pitch-mastic flooring for areas where hydrocarbon products like kerosene, diesel oil, furnace oil are handled.

The composition of the Committee responsible for formulation of this standard is given at Annex A.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 1960 'Rules for rounding off numerical values (*revised*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

Indian Standard

LAYING OF PITCH-MASTIC FLOORING FOR INDUSTRIES HANDLING HEAVY HYDROCARBON PRODUCTS LIKE KEROSENE, DIESEL AND FURNACE OIL — CODE OF PRACTICE

1 SCOPE

This standard lays down the procedure for laying pitch-mastic flooring for industries handling kerosene, diesel, furnace oil and other heavy hydrocarbon products.

2 REFERENCE

The following Indian Standard contains provision which through reference in this text, constitutes provision of this standard. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent edition of the standard indicated below:

<i>IS No.</i>	<i>Title</i>
13026 : 1991	Specification for pitch-mastic flooring for industries handling LPG and other light hydrocarbon products

3 DESIGN CONSIDERATION

Pitch-mastic is jointless and impervious to the transmission or moisture. In designing the pitch-mastic flooring for hydrocarbon services, consideration shall be given to the anticipated service conditions as specified in IS 13026.

4 THICKNESS

The total thickness to which pitch-mastic should be laid shall be 20 to 25 mm or as mutually agreed upon by both parties depending on actual conditions.

5 MATERIAL

5.1 Pitch-mastic shall conform to the requirements given in IS 13026.

5.2 The pitch-mastic shall be delivered to the site in the molten state and immediately laid.

6 EQUIPMENT

The equipment shall consist of a pitch boiler, a mechanically agitated mastic cooker and other accessories. The equipment shall be used near the site, so as to prevent excessive cooling of the molten material.

7 CONSTRUCTION

7.1 The base on which the pitch-mastic is to be laid shall be stable enough to receive the mastic and to sustain the anticipated load coming on it.

7.2 Preparation of the Base

The base shall have an even and dry surface which has been roughened with stiff brooms or wire or coir brush and shall be free from ridges and hollows. The base may be provided with suitable slope if needed for drainage of rain water, etc.

7.3 Laying

7.3.1 *Transport of Molten Material*

The molten mastic shall be carried in flat mortar pans. The pans shall be sprinkled with lime stone dust, to prevent stricking of mastic. Grease or oil shall not be used.

7.3.2 *Spreading*

Pitch-mastic should be laid in bays in one or more layer. The specified thickness be maintained by suitable form work hand tools, gauges, straight edges, band levels, etc.

7.3.2.1 The bubbles formed during laying the mastic should be punctured and the depression if any rectified while mastic is hot and plastic.

7.3.2.2 Multi-layer work should be treated in the same manner as that of single-layer, care being taken to arrange that the joints in successive layers are staggered.

7.3.2.3 *Protection of the surface*

The laid surface shall be protected from damage due to movement of heavy loads spillage of oils, etc. Pitch-mastic surface should not be used for preparation of cement concrete mixes or mortars.

7.3.2.4 *Opening to traffic*

The mastic flooring should not be opened to traffic until the material has cooled down to ambient temperature.

8 REPAIRS

Damaged area shall be cut rectangular to the full depth of mastic and replaced with new mastic. Blow lamp techniques to remove damaged portion shall be preferred.

9 MAINTENANCE

The pitch-mastic flooring requires little maintenance. Dirt and dust should be periodically removed with lukewarm water and detergent. Oils, fats and grease spilled over, should be removed immediately.

ANNEX A

(Foreword)

COMMITTEE COMPOSITION

Flooring, Wall Finishing and Roofing Sectional Committee, CED 5

<i>Organization</i>	<i>Representative(s)</i>
In personal capacity (A-39/8, DDA Flats, Munirka, New Delhi-110067)	SHRI P. B. VUAY (<i>Chairman</i>)
All India Brick & Tile Manufacturers Federation, New Delhi	SHRI S. P. BANSAL
Bhor Industries Limited, Mumbai	SHRI K. L. SHAH SHRI R. K. PATEL (<i>Alternate</i>)
Builder's Association of India, Mumbai	SHRI W. R. TALWAR SHRI PAWAN TALWAR (<i>Alternate</i>)
Building Materials and Technology Promotion Council, New Delhi	SHRI J. SENGUPTA
CEAT Limited, Hyderabad	SHRI S. SUNDRAM SHRI RAJENDER PAL (<i>Alternate</i>)
Central Building Research Institute, Roorkee	SHRI LATHIKA JAISINGH SHRI S. K. MITTAL (<i>Alternate</i>)
Central Public Works Department, New Delhi	CHIEF ENGINEER (CSQ)
Engineer-in-Chief's Branch, Army Headquarters, New Delhi	SHRIMATI UPINDER KAUR SHRIMATI RIVOO MAHINDRU (<i>Alternate</i>)
Hindustan Zinc Limited, Udaipur	SHRI C. S. MEHTA
India Meteorological Department, New Delhi	SHRI A. V. R. K. RAO SHRI S. C. GOYAL (<i>Alternate</i>)
In personal capacity (C-474 B, Sushant Lok, Phase I, Gurgaon, Haryana)	SHRI O. P. RATRA
In personal capacity (5-9-101/J, 1st floor, Public Garden Road, Hyderabad-500001, Andhra Pradesh)	SHRI MUZAFFAR ALI KHAN
Indian Institute of Technology, Kharagpur	MS RAJNI AHUJA
Institution of Engineers (India) Limited, Kolkata	SHRI P. B. VUAY
Maharashtra Engineering Research Institute, Nasik	CHIEF ENGINEER & DIRECTOR SCIENTIFIC RESEARCH OFFICER (<i>Alternate</i>)
Ministry of Railways (RDSO), Lucknow	EXECUTIVE ENGINEER (P&D-II) EXECUTIVE ENGINEER (P&D-I) (<i>Alternate</i>)
Modern Tiles & Marble, New Delhi	SHRI A. C. KAPOOR SHRI SUBHASH KAPOOR (<i>Alternate</i>)
National Test House, Kolkata	SHRI D. K. KANUNGO SHRI R. KAPOOR (<i>Alternate</i>)
Prodorite Anti-Corrosives Limited, Chennai	SHRI M. ANNAMALAI DR P. SACHINDRAPAL (<i>Alternate</i>)
Projects & Development India Limited, Sindi	DR P. K. JAISWAL SHRI A. K. PAL (<i>Alternate</i>)
Public Works Department, Chennai	SUPERINTENDING ENGINEER (P&D) EXECUTIVE ENGINEER (<i>Alternate</i>)
Rashtriya Pariyojna Nirman Nigam Limited, New Delhi	SHRI R. C. KEHRAM SHRI B. B. KANWAR (<i>Alternate</i>)
Steel Authority of India Limited, Ranchi	SHRI S. SAH SHRI RAVICHANDRAM (<i>Alternate</i>)

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BIS Directorate General	SHRI S. K. JAIN, Director and Head (Civ Engg) [Representing Director General (<i>Ex-officio</i>)]
	<i>Member-Secretary</i> SHRI R. K. GUPTA Joint Director (Civ Engg), BIS

Bituminous Flooring, Wall Covering and Roofing Subcommittee, CED 5 : 5

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