

X

इंटरनेट

# Disclosure to Promote the Right To Information

Whereas the Parliament of India has set out to provide a practical regime of right to information for citizens to secure access to information under the control of public authorities, in order to promote transparency and accountability in the working of every public authority, and whereas the attached publication of the Bureau of Indian Standards is of particular interest to the public, particularly disadvantaged communities and those engaged in the pursuit of education and knowledge, the attached public safety standard is made available to promote the timely dissemination of this information in an accurate manner to the public.

"जानने का अधिकार, जीने का अधिकार" Mazdoor Kisan Shakti Sangathan "The Right to Information, The Right to Live"

"पुराने को छोड नये के तरफ" Jawaharlal Nehru "Step Out From the Old to the New"

मानक

IS 2720-34 (1972): Methods of test for soils, Part 34: Determination of density of soil in-place by rubber-balloon method [CED 43: Soil and Foundation Engineering]

61119/20

Made Available By Public.Resource.Org

"ज्ञान से एक नये भारत का निर्माण″ Satyanarayan Gangaram Pitroda "Invent a New India Using Knowledge"

RIGHT TO INFORMATION "ज्ञान एक ऐसा खजाना है जो कभी चुराया नहीं जा सकता Bhartrhari-Nītiśatakam "Knowledge is such a treasure which cannot be stolen"





# BLANK PAGE



PROTECTED BY COPYRIGHT

IS : 2720 ( Part XXXIV) - 1972 (Reaffirmed 2010)

# Indian Standard

# METHODS OF TEST FOR SOILS

PART XXXIV DETERMINATION OF DENSITY OF SOIL IN-PLACE BY RUBBER-BALLOON METHOD

Fifth Reprint JULY 2004

UDC 624.131.431.5

© Copyright 1972

BUREAU OF INDIAN STANDARDS MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG NEW DELHI 110001

May 1972

Gr 3

IS: 2720 ( Part XXXIV ) - 1972

# Indian Standard

# METHODS OF TEST FOR SOILS

#### PART XXXIV DETERMINATION OF DENSITY OF SOIL IN-PLACE BY RUBBER-BALLOON METHOD

Soil Engineering Sectional Committee, BDC 23			
Chairman	Representing		
PROF DINESH MOHAN	Central Building Roorkee	Research Institute (CSIR),	
Members			
SHRI D, R NARAHARI ( Alterne Prof Dinesh Mohan )	zie to		
PROF ALAM SINGH DR A. BANRRJEE	University of Jodhpur, Jodhpur Gementation Co Ltd, Bombay		
SHRIB B L. BHATNAGAR	Land Reclamation, Institute, Amrit	Irrigation & Power Research sar	
SHRI K. N. DADINA	In personal capacity ( P-820, New Alipore, Calcutta 53 )		
SRRI A. G. DASTIDAR	Hindustan Construction Co Ltd, Bombav		
SHRIR, L DEWAN	Bihar Institute of Hydraulic & Allied Research,		
Dr.C. S. Druttov	Indian Contechnical	Secrety New Delly	
DECTOR (CENTRAL SOIL	Indian Geotechnical Society, New Deini Control Water & Bower Commission, New Delby		
MECHANICA RESEARCH	Gentral Water of 10	wer commusion, new Denn	
STATION )			
DEPUTY DIRECTOR (CEN-			
TRAL SOIL MECHANICS			
RESEARCH STATION ) ( Alter	nate)		
PROF R N DOGRA	Indian Institute of T	echnology, New Delhi	
SHRIS, K. GULHATI ( Alternate	)	5,,,	
SHRI B. N. GUPTA	Irrigation Research	Institute, Roorkee	
JOINT DIRECTOR REGEARCH (FE), RDSO	Railway Board ( Mi	nistry of Railways)	
DEPUTY DIRFCTOR RF-			
BEARCH (SOIL MECHA-			
NICS), RDSO (Alternate)			
SHRIS S JOSHI	Engineer-in-Chief's I	Branch, Army Headquarters	
SHRIS VARADARAJA (Allerna	nte)		
SHRI I. P. KAPILA	Central Board of Irr	igation & Power, New Delhi	
SHRI G KUFCKFLMANN	Co, Bombav	Engineering Ltd, and Hazarat &	
SHBIA H DIVANJI (Alternate	)		

(Continued on page 2)

BUREAU OF INDIAN STANDARDS MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG NEW DELHI 110002

#### IS: 2720 (Part XXXIV)-1972

(Continued from page 1)

Members Representing SHRI O. P. MALHOTRA Public Works Department, Government of Punjab SHRI M. A. MENTA Concrete Association of India, Bombay SHRI T. M. MENON ( Alternate ) SHRI T. K. NATARAJAN Central Road Research Institute (CSIR), New Delhi National Buildings Organization, New Delhi SHRI RAVINDER LAL SHRI S. H. BALACHANDANI ( Alternate ) RESEARCH OFFICER Buildings & Roads Research Laboratory, Public Works Department, Government of Punjab Engineering Research Laboratories, Hyderabad RESEARCH OFFICER DR SHAMSHER PRAKASH University of Roorkee, Roorkee SHRI S. N. SINHA Roads Wing (Ministry of Shipping & Transport) SHRIA. S BISHNOI (Alternate) Concrete & Soil Research Laboratory, Public Works SUPERINTENDING ENGINEER ( PLANNING AND DESIGN Department, Government of Tamil Nadu CINCLE ) EXECUTIVE ENGINEER ( IN-CHARGE, SOIL MECHANICS & RESEARCH DIVISION ) ( Alternate ) SHRI C. G. SWAMINATHAN Institution of Engineers (India), Calcutta SHRI H. C. VERMA All India Instruments Manufacturers & Dealers Association, Bombay SHRI S. R. TALPADE ( Alternate ) SHRI H. G. VERMA Public Works Department, Government of Uttar Prad esh SHRI D. C. CHATURVEDI ( Alternate ) SHRI D. AJITHA SIMHA, Director General, ISI ( Ex-officio Member ) Director (Civ Engg)

#### Secretary

SHRIG, RAMAN

Deputy Director (Civ Engg), ISI

Soil Testing Procedures and Equipment Subcommittee, BDC 23:3

Convener			
PROF ALAM SINGE	University of Jodhpur, Jodhpur		
Members			
DR R. K. BHANDABI	Central Road Research Institute (CSIR), New Delhi		
SHRI T. N. BHARGAVA SHBI A. S. BIGENOI ( Alternate	Roads Wing (Ministry of Shipping & Transport)		
SHBI R. L. DEWAN	Bihar Institute of Hydraulic & Allied Research, Khagaul, Patna		

(Continued on page 10)

#### AMENDMENT NO. 1 AUGUST 1983

#### TO

# IS:2720(Part 34)-1972 METHODS OF TEST FOR SOILS PART 34 DETERMINATION OF DENSITY OF SOIL IN-

#### PLACE BY RUBBER-BALLOON METHOD

### Alterations

(Page 4, clause 2.3, line 2) - Substitute 'IS:2720(Part 2)-1973\*' for 'IS:2720(Part 2)-1969\*'.

(Page 4, foot-note with '\*' mark) - Substitute the following for the existing foot-note:

'\*Methods of test for soils: Part 2 Determination of water content (second revision).'

(Pages 5 and 6, clause 3.1, Note, lines 1 and 2) -Substitute 'IS:2720(Part 7)-1980\* and IS:2720(Part 8)-1983<sup>†</sup>' for 'IS:2720(Part 7)-1965\* and IS:2720(Part 8)-1965<sup>†</sup>'.

(Page 6, foot-notes with '\*' and ''' marks) -Substitute the following for the existing foot-notes:

- '\*Methods of test for soils: Part 7 Determination of moisture content-dry density relation using light compaction (second revision).
- <sup>†</sup>Methods of test for soils: Part 8 Determination of moisture content-dry density relation using heavy compaction (*second revision*).'

(Page 8, clause 4.3, Note, last line) - Substitute 'IS:2720(Part 28)-1974\*' for 'IS:2720(Part 28)-1966\*'. (Page 8, foot-note with '\*' mark) - Substitute the following for the existing foot-note:

'\*Methods of test for soils: Part 28 Determination of dry density of soils, in-place, by the sand re-placement method (first revision).'

(Page 9, clause 4.4, last line) - Substitute 'IS:2720(Part 2)-1973\*' for 'IS:2720(Part II)-1969\*'.

(Page 9, foot-note with '\*' mark) - Substitute the following for the existing foot-note:

'\*Methods of test for soils: Part 2 Determination of moisture content(second revision).'

(BDC 23)

2

Printed at Prabhat Offset Press, New Delhi-2

# Indian Standard

# METHODS OF TEST FOR SOILS

#### PART XXXIV DETERMINATION OF DENSITY OF SOIL IN-PLACE BY RUBBER-BALLOON METHOD

#### **0.** FOREWORD

**0.1** This Indian Standard (Part XXXIV) was adopted by the Indian Standards Institution on 31 January 1972, after the draft finalized by the Soil Engineering Sectional Committee had been approved by the Civil Engineering Division Council.

**0.2** With a view to establish uniform procedures for the determination of different characteristics of soils and also for facilitating comparative studies of the results, the Indian Standards Institution is bringing out this 'Indian Standard Methods of test for soils' (IS:2720) which is being published in parts. This part deals with the procedure for the determination of the density in-place of compacted or firmly bonded soil using a rubber-balloon apparatus. The in-place density of natural soil is needed for the determination of bearing capacity of soils, for the purpose of stability analysis of natural slopes, for the determination of pressures on underlying strata for calculation of settlement, etc. In compacted soils the in-place density is needed to check the amount of compaction that the soil has undergone for comparison with design data.

**0.3** In the formulation of this standard due weightage has been given to international co-ordination among the standards and practices prevailing in different countries in addition to relating it to the practices in this field in this country.

0.4 In reporting the result of a test or analysis made in accordance with this standard, if the final value, observed or calculated, is to be rounded off, it shall be done in accordance with  $IS:2-1960^+$ .

#### 1. SCOPE

1.1 This standard (Part XXXIV) covers the procedure for determining the density in-place of compacted or firmly bonded soil using a rubberballoon apparatus. This method is not suitable for very soft soils which

<sup>\*</sup>Rules for rounding off numerical values (revised).

#### IS: 2720 ( Part XXXIV ) - 1972

will deform under slight pressure or in which the volume of the hole cannot be maintained at a constant value.

#### 2. APPARATUS

2.1 Calibrated Vessel — designed to contain a liquid with a relatively thin, flexible clastic membrane (rubber-balloon) for measuring the volume of the test hole under the conditions of this method (see Fig. 1). The calibrated equipment may also be a graduated glass cylinder provided with a suitable guard and guard base with provisions for attachment of the elastic membrane without leakage. The graduations shall be such that the volumes can be read accurate to 5 ml. The apparatus shall be equipped so that an externally controlled pressure or partial vacuum can be applied to the contained liquid (see Note 1). Suitable provision shall also be made for the measurement of the pressure applied. It shall be of such weight and size that it will not cause distortion of the excavated test hole and adjacent test area during the performance of the test. Provision may be made for placing weights (surcharge) on the apparatus, if necessary, when the weight of the apparatus itself is not sufficient to hold it down during the test. The flexible membranes shall be of such sizes as to fill the test holes completely without wrinkles or folds when inflated within the test holes, and their strength shall be sufficient to withstand such pressures as are necessary to ensure complete filling of the test holes (see Note 2).

NOTE 1 Any arrangement for providing pressure and partial vacuum which does not impair the portability of the apparatus may be used. A convenient method is to use a pressure actuator bulb similar to the one used in the blood-pressure measuring apparatus used by doctors. By providing suitable valves and other arrangements the same actuator can be used for creating the required vacuum.

Note 2 — The description and requirements given in 2.1 are intended to be non-restrictive. Any apparatus using a flexible membrane (rubber) and liquid that can be used to measure the volume of a test hole in soil under the conditions of this method to an accuracy within 1.0 percent is satisfactory.

**2.2 Balances** — A balance or scale of approximately 20-kg capacity accurate to 1 g and a balance of 2-kg capacity accurate to 0.2 g.

2.3 Apparatus for the Determination of Moisture Content—shall be in accordance with IS: 2720 (Part II)-1969\*.

2.4 Miscellaneous Equipment -- Small pick, chisels, spoons for digging test holes, plastic bags, buckets with lids, or other suitable metal containers that can be closed for retaining the soil taken from the test holes, thermometer for determining temperature of water, small paint brush.

<sup>\*</sup>Methods of test for soils: Part II Determination of moisture content (first revision).

IS: 2720 (Part XXXIV) - 1972



FIG. 1 SCHEMATIC DRAWING OF CALIBRATED VESSEL INDICATING PRINCIPLE

### 3. CALIBRATION CHECK OF VOLUME INDICATOR

3.1 Verify the procedure to be used and the accuracy of the volume indicator by using the apparatus to measure containers or moulds of determinable volume that dimensionally simulate test holes that will be used in the field. The apparatus and procedure shall be such that these volumes

#### IS : 2720 ( Part XXXIV ) - 1972

shall be measured to within 1.0 percent (see Note). Containers of different volumes shall be used so that the calibration check of the volume indicator covers the range of anticipated test hole sizes.

Nore — The 100-mm and 150-mm moulds described in IS : 2720 (Part VII)-1965\* and IS : 2720 (Part VIII)-1965† or other moulds prepared to simulate actual test holes may be used. Where several sets of apparatus are used, it may be desirable to cast duplicates of actual test holes. These sets should represent the range of sizes and irregularities in the walls of test holes that will be encountered. These fabricated holes may be used as standards for the calibration check of the volume indicator. This may be accomplished by forming plaster of Paris negatives in the test holes and using these as forms for Portland cement concrete castings. After removing the plaster of Paris negative from the concrete casting, the inside surface of the fabricated holes should be sealed watertight and their volume determined as indicated in 3.1.

**3.1.1** Volumes of Containers — Determine the weight of water, in grams required to fill one of the containers. Slide a glass plate carefully over the top surface of the container in such a manner as to ensure that the container is filled completely with water. Determine the temperature of the water in the container. A thin film of cup grease smeared on the top surface of the container shall make a watertight joint between the glass plate and the top of the container. Calculate the volume of the container, in millilitres, by multiplying the weight of water, in grams, used to fill the container by the unit volume of water, in millilitres per gram, at the observed temperature, taken from Table 1. Repeat this procedure until three values are secured for the volume of the container having maximum range of variation of 3 ml. Repeat the procedure for each of the containers to be used in the calibration check.

3.1.2 Calibration Check Tests — Place the rubber-balloon apparatus filled with water to the required level (see Note 1) on a relatively smooth horizontal surface and take an initial reading on the volume indicator. 'Transfer the apparatus to one of the containers and take the reading on the volume indicator when the rubber-balloon completely fills the container (see Notes 2 and 3). Apply pressure to the liquid in the apparatus until there is no further change indicated on the volume indicator. Note and record the pressure. Where necessary, add weight (surcharge) to the apparatus to prevent it from rising (see Note 4). Note and record the total amount of weights added. The difference between the initial and final readings of the volume indicator is the indicator volume value for the container. The membrane may be withdrawn from the container by applying a partial vacuum to the liquid in the apparatus. 'Repeat the procedure for the other containers.

NOTE 1 — Water may be used as fill liquid and in freezing temperatures anti-freeze fluids may be used in the calibrated vessel or cylinder.

<sup>\*</sup>Methods of test for soils: Part VII Determination of moisture content-dry density relation using light compaction.

<sup>†</sup>Methods of test for soils: Part VIII Determination of moisture content-dry density relation using heavy compaction.

#### IS: 2720 ( Part XXXIV ) - 1972

NOTE 2 — If the calibration container or mould is airtight, it may be necessary to provide an air escape, since the rubber membrane can entrap air within the container and cause erroneous volume measurement. After the volume of the container has been determined with water and prior to the insertion of the rubber-balloon, small air escape-holes may be provided by placing lengths of small diameter string over the edge of the container and down the inside wall slightly beyond the bottom centre. This will permit air leakage during the filling of the container with the membrane. If such a procedure is necessary in the laboratory, it may be necessary to use a similar procedure on tightly-bounded soil in the field.

NOTE 3 — Before any measurements are made, it may be necessary to distend the rubber-balloon and remove air bubbles adhering to the inside of the membrane by kneading.

NOTE 4 — In field tests the additional weights (surcharge) will increase the stress in the unsupported soil surrounding the test hole and will tend to cause it to deform. The stress may be reduced by using a base plate.

## TABLE 1 VOLUME OF WATER PER GRAM BASED ON TEMPERATURE

(Clause 3,1.1)

TEMPERATURE	<ul> <li>VOLUME OF WATER</li> </ul>
°C	ml/g
12	1-000 48
14	1-000 73
16	1.001 03
18	1-001 38
20	1.001 77
22	1.002 21
24	1.002 68
26	1.003 20
28	1.003 75
30	1-004 35
32	1-004 97
34	1-005-63
30	1.006 33
38	1.007.06
40	1.007.86
42	
44	1.010 31
10	1.010.31
50	1.017.04

#### 4. PROCEDURE

4.1 Prepare the surface of the test hole site so that it is reasonably plane. Set the apparatus on the test hole site and take an initial reading on the volume indicator of the calibrated vessel using the same pressure on the liquid in the vessel and the same amount of surcharge weight as was used in the calibration check. After taking this initial reading on the volume indicator, scribe the outline of the apparatus on the test hole site. Record the pressure used, the amount of the surcharge, and the initial volume reading. If the apparatus was calibrated with a base plate, the base plate shall remain in-place throughout the field test.

#### IS : 2720 ( Part XXXIV ) - 1972

4.2 Remove the apparatus from the test hole site and dig a hole centered within the outline scribed for the apparatus. Exercise care in digging the test hole so that soil around the top edge of the hole is not disturbed. Place all the soil removed from the test hole in an airtight container for weight and moisture content determinations. The test hole shall be of the minimum volume given in Table 2. Larger holes will provide improved accuracy and shall be used, where practicable. The dimensions of the test holes are related to the apparatus design and the pressure used. In general, the dimensions shall approximate those used in the calibration check procedure.

#### TABLE 2 MINIMUM FIELD TEST HOLE VOLUMES AND MINIMUM MOISTURE CONTENT SAMPLES BASED ON MAXIMUM SIZE OF PARTICLE

(Clauses 4.2 and 4.4)

SL No.	MAXIMUM PARTICLE Size	TEST HOLE Volume, Min	MOISTURE CONTENT Sample, Min
(1)	(2)	(3)	(4)
	mm	cm <sup>8</sup>	g
1)	<del>4</del> ·75	700	200
u)	10	1400	300
ш)	20	2 100	500
iv)	40	2 800	1 000
V)	63	3 800	1 500

4.3 After the test hole has been dug, place the apparatus over the test hole in the same position used for the initial reading and inflate the flexible membrane in the hole, allowing air from the hole to escape without getting entrapped between the inner surface of the test hole and the flexible membrane (see Note 2 under 3.1.2). Apply the same surcharge weight and pressure on the liquid in the vessel as used during the calibration check procedure. Take and record the reading on the volume indicator. The difference between this reading and the initial reading obtained in 4.1 is the volume of the test hole (see Note). Note the temperature of the water used and correct the volume for temperature, taking into consideration the temperature at which the apparatus was calibrated. After the test, pump the water and flexible membrane back into the cylinder by applying vacuum.

Note — Attention is called to instances in weak soils, where the pressure applied to the liquid in the vessel may deform the test hole to such an extent as to give an erroneous volume. In such instances, the apparatus shall be re-calibrated using less surcharge weight and less pressure on the liquid in the vessel, or it may be necessary to resort to another method such as that given in IS : 2720 (Part XXVIII )-1966\*.

<sup>\*</sup>Methods of test for soils: Part XXVIII Determination of dry density of soils, in-place, by the sand replacement method.

#### IS: 2720 (Part XXXIV) - 1972

**4.4** Determine the weight of all the moist soil removed from the test hole to the nearest 5 g. Mix this soil thoroughly, select a sample in accordance with Table 2 for the determination of moisture content and determine its weight to the nearest 0.1g. Dry the moisture content sample to a constant weight at a temperature 100 to  $110^{\circ}$ C and determine the dry weight to the nearest 0.1g [see also IS:2720 (Part II)-1969\*].

#### 5. CALCULATIONS

5.1 Calculate the moisture content,  $w_{i}$ , of the soil as follows:

$$w = \frac{\text{weight of moisture}}{\text{weight of dry soil}} \times 100$$

5.2 Calculate the wet unit weight,  $\Upsilon_m$ , of the soil removed from the test hole, in g/cm<sup>3</sup>, as follows:

$$\Upsilon_m = \frac{\text{weight of moist soil}}{\text{volume of test-hole}}$$

5.3 Calculate the dry unit weight,  $Y_d$ , of the soil removed from the test hole, in g/cm<sup>3</sup>, as follows:

$$\Upsilon_d = (\frac{\Upsilon_m}{w + 100}) \times 100$$

<sup>\*</sup>Methods of test for soils: Part II Determination of moisture content (first revision).

# IS: 2720 (Part XXXIV)-1972

(Continued from page 2)

Members

Representing

DIRFCTOR (CENTRAL SOIL MECHANICS RESEARCH STATION)	Central Water & Power Commission, New Delhi		
DEPUTY DIRECTOR (CEN-			
TRAL SOIL MECHANICS			
RESEARCH STATION ) (Altern	nate )		
SHRIH, K. GUHA	Geologists Syndicate Private Ltd, Calcutta		
SHRIN. N. BHATTACHARYYA			
SBRIS, K. GILHATI	Indian Institute of Technology, New Delhi		
SHRT S. S. JOSHI	Lugineer-in-Chief's Branch, Auny Headquarters		
SHRI O. P. MALHOTRA	Buildings & Road Research Laboratory, Public Works Department, Government of Puntab		
DR I. S. UPPAL ( Alternate )			
SHRI D. R. NARAHARI	Central Building Research Institute (CSIR), Rootkee		
SHRI G. S. JAIN ( Alternate )			
DR V. V. S. RAO	United Technical Consultants Pvt Ltd, New Delhi		
SHRIK. K. GUPTA (Alternate)			
REPRESENTATIVE	Public Works Department, Government of Uttar Pradesh		
SHRI H. C. VERMA	Associated Instrument Manufacturers (India) Pvt Ltd, New Delhi		
SHRI M. N. BALIGA ( Alternate )			

# **BUREAU OF INDIAN STANDARDS**

Headquarters:		
Manak Bhavan, 9 Bahadur Shah Zafar Marg, New	/ Delhi 110002	
Telephones 23230131, 23233375, 23239402 Fax 91+011 23234062, 232		99, 23239382
E-mail: bis@vsnl.com	website http://www.bis.org.in	
Central Laboratory:		Telephone
Plot No 20/9, Site IV, Sahibabad Industrial Area,	SAHIBABD 201010	2770032
Regional Offices:		
Central Manak Bhavan, 9 Bahadur Shah Zafar M	arg, New Delhi 110002	23237617
*Eastern, 1/14 CIT Scheme VII M, V I P Road Kankurgachi, KOLKATA 700054		23378662
Northern SCO 335-336, Sector 34-A, Chandigarh	160022	603843
Southern CIT Campus, IV Cross Road, CHENNAI 600113		254 19 84
Western Manakalaya, E9, MIDC, Behind Marol Andheri (East), MUMBAI 400093	Telephone Exchange,	2832 <del>9</del> 2 95
Branch offices:		
'Pushpak' Nurmohamed Shaikh Marg, Khanpur, J	AHMEDABAD 380001	560 13 48
Peenva Industrial Area, 1" Stage, Bangalore-Tum	kur Road, BANGALORE	839 49 55
Commercial-cum-office Complex, opp Dushera M Bittan Market, BHOPAL 462016	faidan, Arera Colony,	242 34 52
62/63, Ganga Nagar, Unit VI, BHUBANESHWAR	751001	240 3139
5 <sup>™</sup> Floor, Kovai Towers, 44 Bala Sundaram Road	COIMBATORE 641018	221 0141
SCO 21, Sectur 12, Faridabad 121007		2292175
Savitri Complet, 116 G T Road Ghaziabad 2010	01	2861498
53/5 Ward No 29, R G Baraua Road 5 by-lane, A GUWAHATI 781003	Apurba Sinha Path	2541137
5-8-56C L N Gupta Marg, Nampally Station Road	J, HYBERABAD 500001	23201084
E-52, Chitranjan Marg, C-Scheme, JAIPUR 3020	01	2373879
117/418 B Sarvodaya Nagar, KANPUR 208005		2218774
Sethi Bhavan, 2 <sup>rd</sup> Floor, Behind Leela Cinema, Na LUCKNOW 226001	aval Kishore Road,	2215698
NIT Building, Second Floor, Gokulpat Market, NA	GPUR 440010	2525171
Mahavir Bhavan, First Floor, Ropar Road, NALAG	GARH 174101	221451
Patliputra Industrial Estate, PATNA 800013		2262808
First Floor, Plot Nos 657-660, Market Yard, Gultke	dı, PUNE 411037	4268659
"Sahajanand House" 3" Floor, Bhaktinagar Circle RAJKOT 360002	, 80 Feet Road,	2378251
T C No 14/1421, University P O Palayam, THIR	UVANANTHAPURAM 695034	2322104
1st Floor, Udyog Bhavan, VUDA, Sinpuram Junct	ion, VISHAKHAPATNAM-03	2712833
Sales Office is at 5 Chowringhee Approach, P O	Princep Street, Kolkata 700072	22371085
Sales Office is at Novelty Chambers, Grant Road,	, MUMBAI 400007	23096528

Printed at Prabhat Offset Press, New Delhi-2